

Datasheet A402 / A412 Manual steel strapping tools

# Manual pusher type steel strapping tools



## Characteristics A402 – Manual tensioner for round objects

Strapping qualities:		Uniflex and Ultraflex max. 1100 N/mm <sup>2</sup> / 160'000 psi
Strapping dimensions:	widths	19.0 – 32.0 mm / <sup>3</sup> / <sub>4</sub> – 1 <sup>1</sup> / <sub>4</sub> "
	thicknesses	0.63 – 1.00 mm / .025 – .040"
Weight:		4.0 kg / 8.8 lbs
Seals:		Overlap seals, see chart
Sealing:		With separate manual sealer model A412

## Advantages of tensioner model A402

- Designed for round objects and for curved or irregularly shaped packages
- The feed-wheel tensioning system allows unlimited strap take-up
- Very tight strap tension without any tension loss
- The long tension handle permits very high strap tension (with a limited effort)

#### Uniflex and Ultraflex max. 1100 N/mm<sup>2</sup>/ 160'000 psi Strapping qualities: $19.0 - 32.0 \text{ mm} / \frac{3}{4} - 1 \frac{1}{4}$ Strapping dimensions: widths thicknesses 0.63 - 1.00 mm / .025 - .040" Weight: 3.4 kg / 7.4 lbs Average seal strength: approx. 75% Seals: Overlap seals, see chart Type of joint: Double notch joint Tensioning: With separate tensioner model A402

### Characteristics A412 - Manual sealer



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Manual steel strapping tools

# Advantages of sealer model A412

- The safe upcut double notch joint is accomplished in one stroke
- The installed safety catch guarantees perfect seal joints only
- The specially shaped sealing handle (bent) assures an accident free operation (a crushing of the hands is not possible)
- The distance rubber roll on the lower handle places the handle into the correct position relative to the seal and allows the sealing action to be accomplished with both hands

## Chart of types model A402

Item No.	Model	Uniflex and Ultraflex max. 1100 N/mm <sup>2</sup> / 160'000 psi			
		Widths mm inch		Thicknesses mm inch	
13.3200	A402/19-32/0.63-1.00	19-32	3/4-1 1/4"	0.63-1.00	.025040

Uniflex = Regular duty strapping max. 850 N/mm<sup>2</sup>/ 123'000 psi Ultraflex = High tensile strapping max. 1100 N/mm<sup>2</sup>/ 160'000 psi

## Chart of types model A412

Item No.	Model	W	'idth	Un	iflex	Ultra	aflex
		mm	inch	Thickı mm	nesses inch	Thickr mm	nesses inch
13.3301	A412/19/0.63-1.00/UNI/0.80-1.00/ULT	19	3/4"	0.63-1.00	.025040	0.80-1.00	.031040
13.3302	A412/19/0.63/ULT	19	3/4"	-	-	0.63	.025
13.3305	A412/25/0.80-0.90	25	1"	0.80-0.90	.031035	0.80-0.90	.031035
13.3306	A412/25/1.00/UNI	25	1"	1.00	.040	-	-
13.3310	A412/32/0.80-0.90	32	1 1⁄4"	0.80-0.90	.031035	0.80-0.90	.031035
13.3311	A412/32/1.00/UNI	32	1 ¼"	1.00	.040	-	-

Uniflex (UNI) = Regular duty strapping max. 850 N/mm<sup>2</sup> / 123'000 psi Ultraflex (ULT) = High tensile strapping max. 1100 N/mm<sup>2</sup>/ 160'000 psi

## **Recommended seals**

Width mm	Inch	Dimensions (W, L, T) mm inch		
19	3/4"	19 x 45 x 0.9	<sup>3</sup> / <sub>4</sub> x 1¾ x .035	
25	1"	25 x 45 x 0.9	1 x 1¾ x .035	
32	1 1⁄4"	32 x 45 x 0.9	1¼ x 1¾ x .035	

Tensile strength of the seal material: 600 N/mm<sup>2</sup> / 87'000 psi

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